

# Work Order ID 95629

**\*95629\***

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Item ID: D206-781-151KIV Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Vertical Tunnel-Ivory  
 Start Date: 1/16/13 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 1/25/13 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: VP Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D407-781	D								
100									
<b>*100*</b>									
DC									
Document Control									
	Memo								
	Photocopy bluefile & type labels per PPP D206-781-151KIV (CHG 001)								
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging									
Packaging	Memo	0.00							
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC									
Quality Control	Memo	0.00							

JB  
Label  
only

DAS  
15  
9-83  
B27

MCS 13-01-78

DAS  
06  
9-83  
13/2/7

13-01-1880

DAS  
15  
9-83  
B27

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Item ID: D206-781-151KIV Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Vertical Tunnel-Ivory

Start Date: 1/16/13 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 1/25/13 Req'd Qty: 1.00 **\*1\*** Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-151KIV Location: _____ PPP rev								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

PPP 95629

DAS  
06  
9-83

13/2/13

MCJ 13-02-07

MCJ 13-02-07

# Picklist Print

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Work Order ID: 95629

Parent Item: D206-781-151KIV

Parent Item Name: Vertical Tunnel-Ivory

Start Date: 1/16/13

Required Date: 1/25/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC  
11/02/15 DL

IPP Rev. B Add ALS4-632-130

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ALS4632-130 insert		Purchased	No				Each	969.0000		8 - 20			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST280		969							
				118908		969				118908			
ALS4-632-80 Insert		Purchased	No				Each	160.0000		4 - 20			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST280		160							
				112495		160				112495			
D3800-1-100 Hook and Loop Strip (1" Soft) (D3800-1-100-800) cut (2) at 80.00" per kit		Manufactured	No				f	142.0000		13.3 - 20			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		142							
				85354		2				93553			
				93553		140				13.3			
D3800-3-100 Hook and Loop Strip (1" Hard) (D3800-3-100-800) cut (2) at 80.00" per kit		Manufactured	No				f	135.8690		9 - 20			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		135.869							
				85355		2.535				93554			
				93554		133.334				12173			
D3822-1KIV Vertical Tunnel, LH-Ivory		Manufactured	No				Each	0.0000		20 95070			
D3822-2KIV Vertical Tunnel, RH-Ivory		Manufactured	No				Each	0.0000		20 95026			
D3822-3KIV Vertical Tunnel, Aft Center-Ivory		Manufactured	No				Each	0.0000		20 95071			
D3822-5KIV Vertical Tunnel, Top-Ivory		Manufactured	No				Each	0.0000		20 13-01-18			

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Work Order ID: 95629

Parent Item: D206-781-151KIV

Start Date: 1/16/13

Required Date: 1/25/13

Parent Item Name: Vertical Tunnel-Ivory

Start Qty: 1.00

Required Qty: 1.00

D3822-7KIV

Shp

Manufactured No

Each 0.0000

Vertical Tunnel, Lower-Ivory

NAS388-6-12P

Purchased No

Each 96.0000

Screw

95629  
14  
23  
23  
23

Shp

Location

Loc Qty

Loc Code

ST298

96

120447

46

123966

50

Purchased No

Each 112.0000

NAS388-6-8P

Screw

120447

116416  
23

Shp

Location

Loc Qty

Loc Code

ST298

112

119673

12

119716

50

123900

50

Purchased No

Each 116.0000

NAS391B6P

Washer

18  
23  
13-01-18

Shp

Location

Loc Qty

Loc Code

ST298

116

118840

16

118891

100

118891

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Shop Packet Print

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